



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6505G00831-3G-7

Job Sheet 179872



Part No: RBW6505G00831-3G-7

Job Qty: 2 ea

Part Name: Swivel Plate Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/25/18

Job Tracking No:

Due Date: 6/18/18

Created By: Eric Larocque

Type: SOLD

Description:

Note: DWG RBW6505G00831-3G Rev2 IPP Rev A New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/18/18	6/18/18	0.00	0.00	Start Up Large Fab-7		
100	Large Fab	2 pcs	6/18/18	6/18/18	0.00	2.00	Large Fab 3		
110	QC	2 pcs	6/18/18	6/18/18	0.00	0.00	QC9		
120	Outsource	2 pcs	6/18/18	6/18/18	0.00	0.00	Outsource13		
130	Packaging	2 pcs	6/18/18	6/18/18	0.00	0.00	Packaging2		
140	QC	2 pcs	6/18/18	6/18/18	0.00	0.00	QC6		
150	Packaging	2 pcs	6/18/18	6/18/18	0.00	0.00	Packaging3-2		
160	QC21-SA	2 Ea	6/18/18	6/18/18	0.00	0.00	QC21		

Part Op 100 - Weld as per DWG.

Descriptions: 120 - Issue P/O to GROUPE ALTECH: P/O 041160 - Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; A36 -Certificate of Conformity is required

Job BOM

004078

Part / Item	Component Name	Quantity	Operation	Container
RBW6505G00831-3G-11	Back Plate	2 Ea (1 ea)	90-Start up Operation	50807702
RBW6505G00831-3G-13	End	4 Ea (2 ea)	90-Start up Operation	5080155
RBW6505G00831-3G-15	Gusset	4 Ea (2 ea)	90-Start up Operation	5079428
RBW6505G00831-3G-17	Shelf	2 Ea (1 ea)	90-Start up Operation	5079911
RBW6505G00831-3G-9	Plate	2 Ea (1 ea)	90-Start up Operation	5080527

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	2	9 18 18 9 9	0 0 0 0 0

Container No: S113859



Part: RBW6505G00831-3G-7

Job No: 179872

Serial No/Batch: S113859

Revision: 2

Inspector:

Exp Date:

Instructions:

nd.

Plex 6/25/18 11:26 AM dart.larocque.eric

Date: 09/26/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041160

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041160
PO Date: 9/26/18
Due Date: 9/28/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

GT

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179872	RBW6505G00831-3G-7	Swivel Plate Weldment -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; A36 -Certificate of Conformity is required	Firmed	-	9/28/18	2 pcs	0 pcs	2 pcs	\$22.50/pcs	\$45.00

2X SEP 28 2018 *[Signature]*

Line Item Note ** rush - 24 hours**

2	179868	RBW6505G00831-3G-1	Leg Assembly Weldment -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; A36 -Certificate of Conformity is required	Firmed	-	9/28/18	2 pcs	0 pcs	2 pcs	\$22.50/pcs	\$45.00
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2X SEP 28 2018 *[Signature]*

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Line Item Note ** rush - 24 hours**

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PURCHASE ORDER

PO041160

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Grand Total:											\$90.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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Certificat de Conformité / Certificate of Compliance

(013035-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

013035- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
28-Sep-2018		Jessie Boisvert		041160 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW6505G00831-3G-7 ✓ Rev.	SWIVEL PLATE WELDMENT 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours ASTM B633 TYPE 2 CLASS 2	ZINC CH	2	2 ✓	0	0	0
2	RBW6505G00831-3G-1 ✓ Rev.	LEG ASSEMBLY WELDMENT 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours ASTM B633 TYPE 2 SC2	ZINC CH	2	2 ✓	0	0	0

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Notes Additionnelles / Additional Notes

RUCH ASAP

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

***/ we hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.